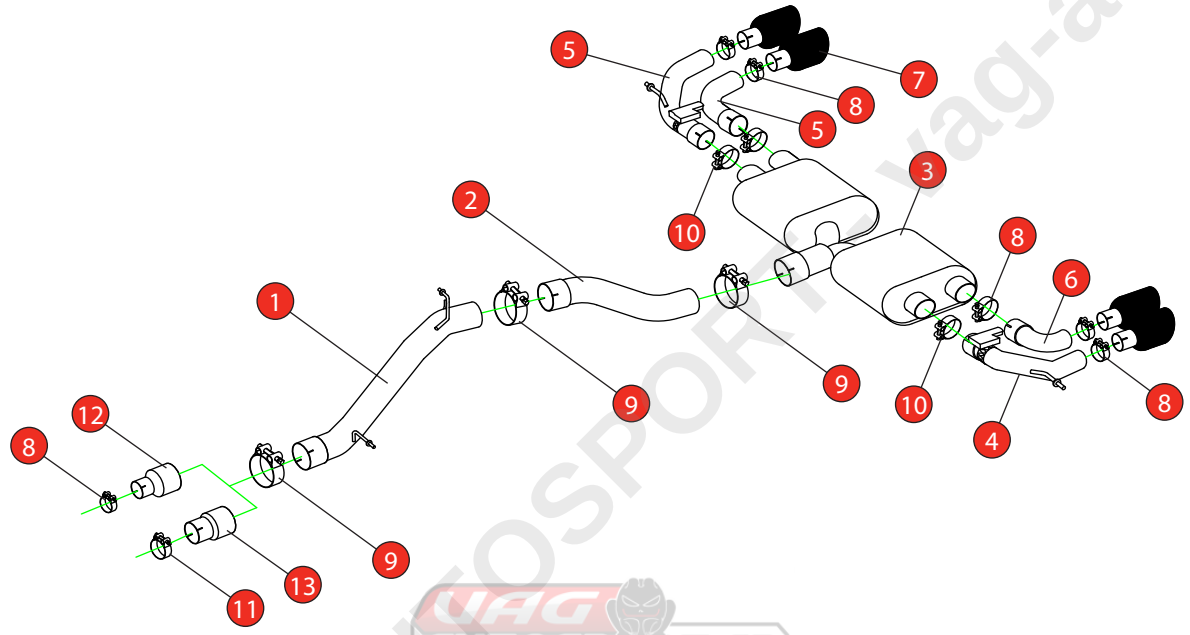
Car	Audi S3 8Y	**Part No.**	SAUS093CF
Year	2020-Current	**Fit Kits**	305FK
Notes	Where not supplied use original fittings	**Features**	Pipe Diameter:- 80mm

Estimated Fitting Time: 2 Hours



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NO.	PART NO.	DESCRIPTION	QTY
1	764VW	Non-resonated Centre Section	1
2	765VW	Link Pipe	1
3	766VW	Rear Silencer	1
4	808AU	L/H Valved Outer Trim Connecting Pipe	1
5	809AU	R/H Valved Outer Trim Connecting Pipe	1
6	812AU	L/H & R/H Inner Trim Connecting Pipe	2
7	Z023.10162	Carbon Fibre Ø114mm Ascari Trim	4
Fit Kit			
8	Z016.10064	63-68mm Clamp	7
9	Z016.10069	79-85mm Clamp	3
10	Z016.10070	66mm H/D Clamp	2
11	Z016.10056	73-79mm Clamp	1
12	AD103	Adaptor (USE TO FIT TO O.E DOWNPIPE)	1
13	AD107	Adaptor (USE TO FIT TO Ø76mm DOWNPIPE)	1

E-MARK	N/A
DATE	14/06/21
ISSUE	00
AUTHORISED	M.Ydlibi

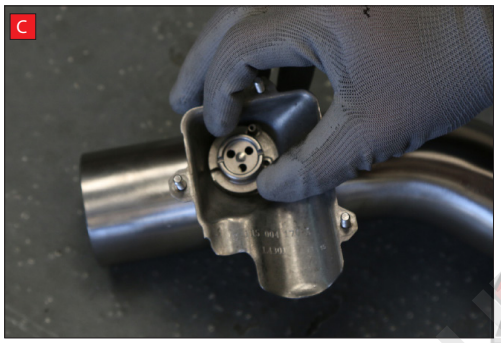
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

SCORPION RED POWER

SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Car	Audi S3 8Y	Part No.	SAUS093CF
Year	2020-Current	Fit Kits	305FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm



A) After you have removed O.E exhaust you will need to swap the valve motors to the Scorpion exhaust. Remove the 3 nuts (keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 O.E nuts secure in place.

F) Both of the rear mounting points need rotating 180° when fitting the Scorpion exhaust.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.

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