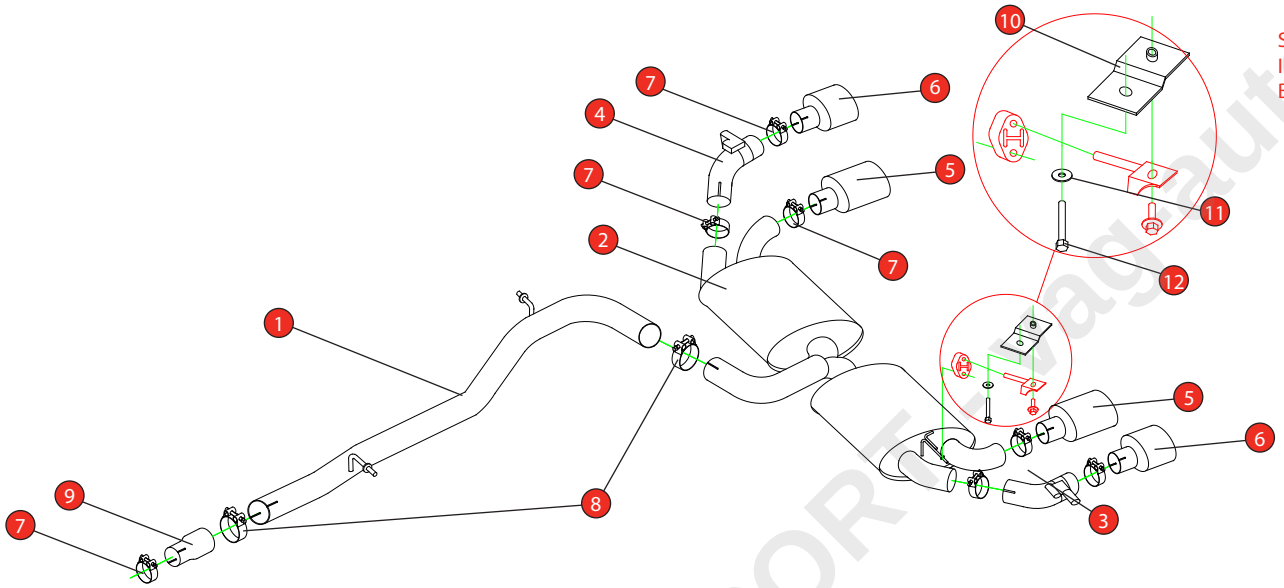
Case 6

CAR	Audi TT S MK3 8S 2.0 TFSi Quattro	PART NO.	SAUS055
YEAR	2014- Current	FIT KITS	236FK
NOTES	Where not suplied use original fittings.	FEATURES	Pipe Diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY
1	648AU	Non-resonated Centre Section	1
2	645AU	Rear Silencer	1
3	646AU	L/H Tailpipe With Valve	1
4	647AU	R/H Tailpipe With Valve	1
5	Z023.10140	145mm Jag Oval Trim	2
6	Z023.10141	115mm Jag Oval Trim	2
Fit Kit			
7	Z016.10064	65mm H/D Clamps	7
8	Z016.10062	76mm H/D Clamps	2
9	AD62	Adaptor (Only use to fit to O.E front end, not needed when fitting to Scorpion)	1
10	Z015.31280	Mounting Plate	2
11	Z017.10825	M8 x 25mm Washer	2
12	Z017.10044	M8 x 20 Hex Head Bolt	2

E-MARK	N/A
DATE	31/03/16
ISSUE	00
AUTHORISED	M.YDLIBI

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By _____

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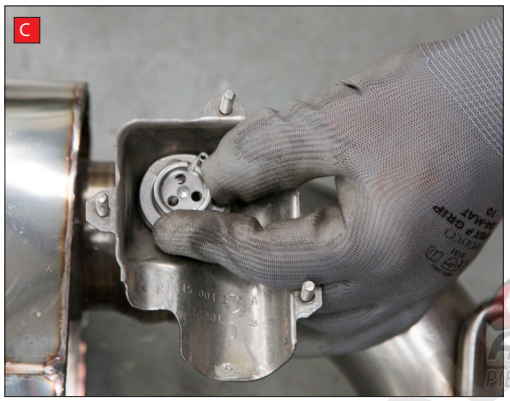
YEAR	2014- Current	FIT KITS	236FK
NOTES	Where not suplied use original fittings.	FEATURES	Pipe Diameter:- 76mm/3”

CONTINUED FROM OVERLEAF:



A) After you have removed O.E exhaust you will need to remove the two rear valve motors (Right hand side and left hand side). remove 6 x 8mm nuts from both sides (3 on each valve, keep safe as you will need them to bolt the electronic valve motors to Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust DO NOT REMOVE SPRING AND DO NOT TURN MOTOR)

C) Rotate Scorpion valve so its in the same position as the O.E electronic valve motor.

D) Once happy spring and Scorpion valve position are in line now fit the O.E electronic valve motor.

E) Using the 3 x 8mm O.E nuts secure in place. Once this is done now repeat on the other side.

F) Before fitting the scorpion exhaust you need to adjust both of the rear mounting points. Remove the original mounting point retaining the original fittings. Using items 10,11 and 12 Bolt the bracket into the hole left by the original mounting point as shown in figure ‘F’. Re-fit the original mounting point using the original bolt into the hank bush on the mounting bracket. This needs to be done for both mounting points either side of the rear silencer.

Once happy with fitment of the Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the two electronic valve motors.

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