



**APR**

- 1) LOOSEN THE FOUR T45 SCREWS FROM THE STOCK PULLEY, USING A PRY BAR BETWEEN TWO SCREWS TO HOLD THE PULLEY FROM TURNING.
- 2) REMOVE THE FOUR SCREWS AND THE STOCK PULLEY AND INSTALL THE APR PULLEY WITH THE NEW, SUPPLIED SCREWS.
- 3) TORQUE THE NEW T45 SCREWS IN CROSSING PATTERN TO 20Nm (15FT-LB) USING A PRY BAR TO HOLD PULLEY FROM TURNING.
- 4) ONCE ALL FOUR SCREWS ARE TIGHTENED, TIGHTEN EACH OF THE FOUR SCREWS AN ADDITIONAL 90° IN A CROSSING PATTERN, HOLDING THE PULLEY FROM TURNING WITH A SCREWDRIVER.

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